

Date: Friday, 6/1/2007 1:02:36 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GASKET
Job Number	: 32741		
Estimate Number	: 12719		
P.O. Number	: N/A	Part Number	: D353625
This Issue	: 6/1/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3536 REV A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 32271	Drawing Revision	: A
	Type : SMALL /MED FAB	Material	: N/A
Written By	: <u>HA 07.06.01</u>	Due Date	: 6/8/2007
Checked & Approved By	: <u>HA 07.06.01</u>	Qty:	20 Um: Each
Comment	: Est Rev:A New Issue 07-02-14 JLM		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

MNEO60S063

NEOPRENE SHEET 0.063



Comment: Qty.: 0.6254 sf(s)/Unit Total: 12.5076 sf(s)

NEOPRENE SHEET 0.063

Batch: m103104ml 07 06 02

(20)

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3536

Dwg Rev: AProg Rev: Aml 07 06 02

(20)

2-Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

ml 07 06 02

(20)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

SA 07 06 07

(20)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

SA 07 06 07

(20)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/26/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
		5045	10 Jan					

NOTE: Date & initial all entries

Date: Friday, 6/1/2007 1:02:36 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 32741

Part Number: D353625

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(20)

Comment: FINAL INSPECTION/W/O RELEASE

10710405

Job Completion



C207106104

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

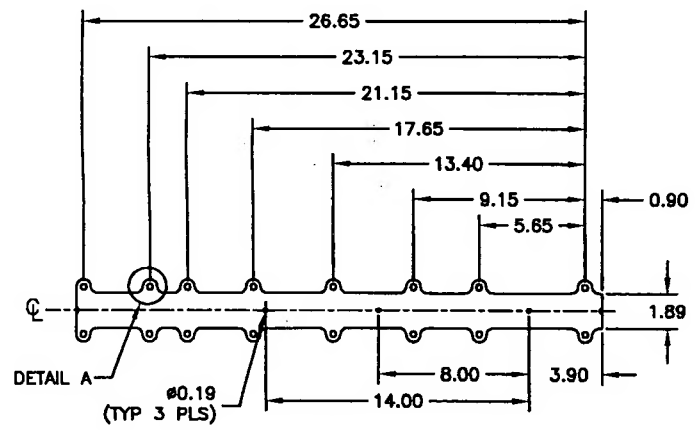
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

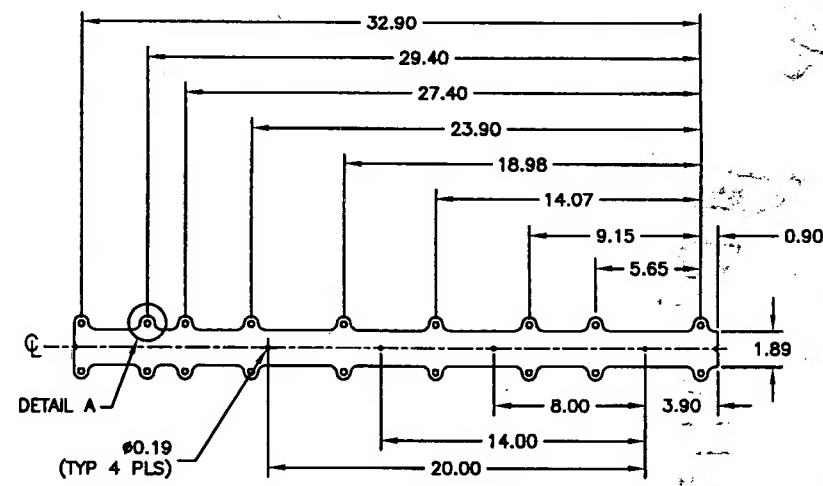
DART

RELEASED
04.02.12

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CHECKED	AM	APPROVED	AM	PORT HADLOCK, WA
DATE	06.10.25	DRAWING NO.	D3536	REV. A
		TITLE	GASKET	SHEET 1 OF 6
A	06.10.25	NEW ISSUE		SCALE



D3536-11 GASKET



D3536-13 GASKET

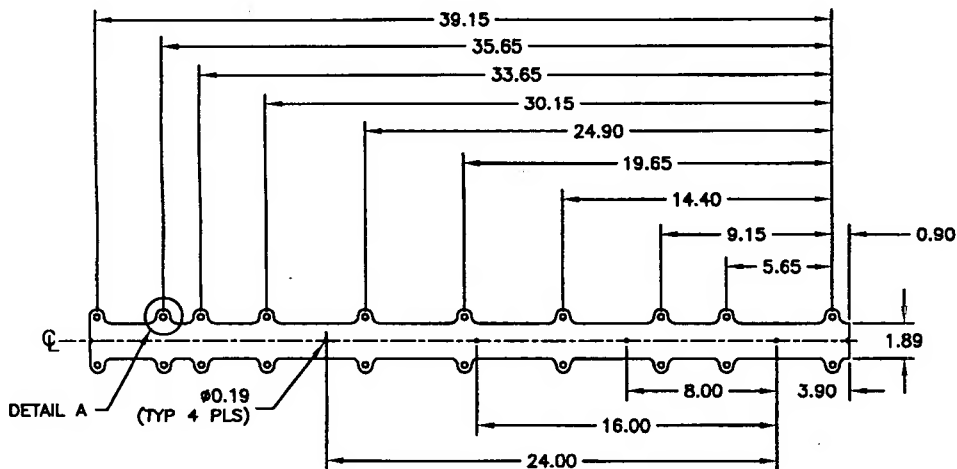
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AMENDMENT
NOTICE
WORK ORDER
NO. 38741

- NOTES**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
 - 2) FINISH: NONE
 - 3) PART IS SYMMETRICAL ABOUT C
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 5) ALL DIMENSIONS ARE IN INCHES
 - 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
 - 7) SEE PAGE 6 FOR DETAILS AND SECTION

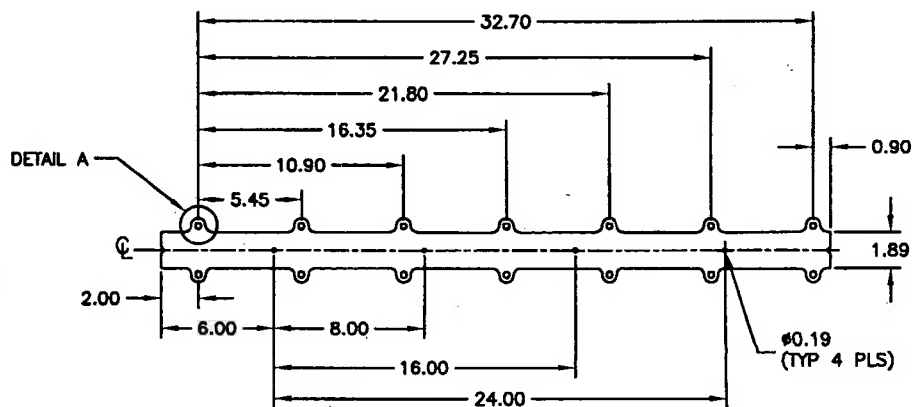
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DATE 06.10.25	TITLE GASKET	SCALE 1:10	

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D3536-15 GASKET



D3536-21 GASKET

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
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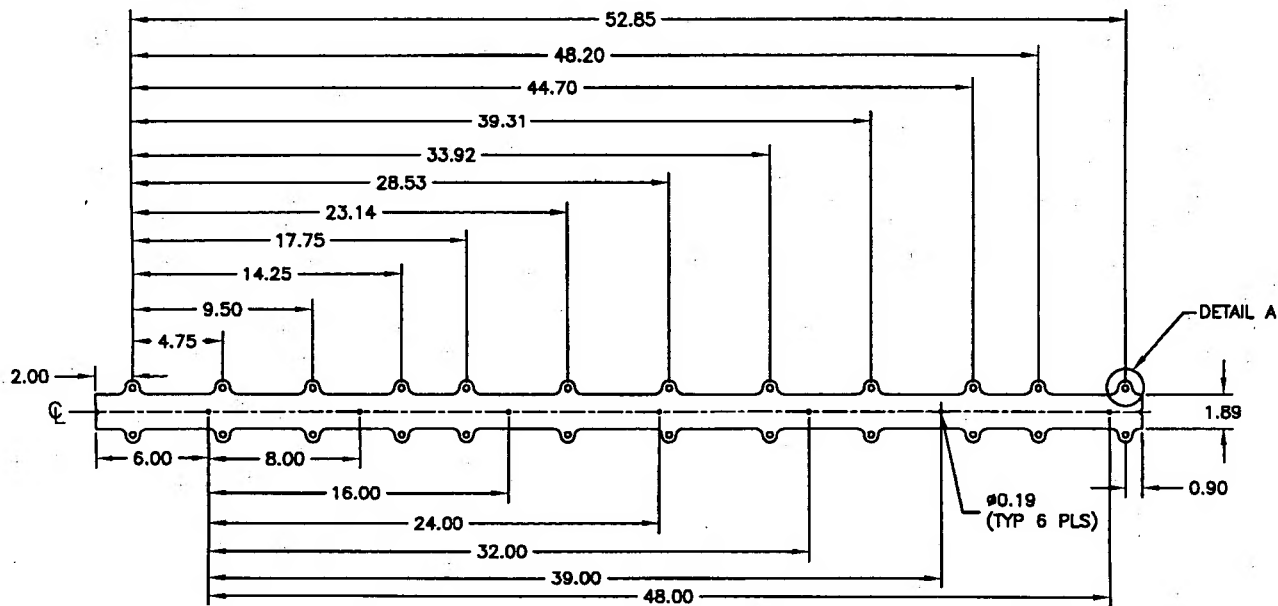
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NOTICE
WORK ORDER
NO. 32747

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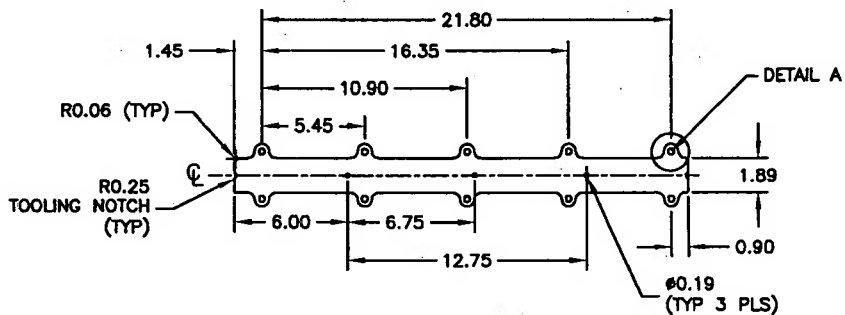
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DATE	06.10.25			TITLE	GASKET
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D3536-23 GASKET



D3536-25 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT C
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- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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NO. 32741

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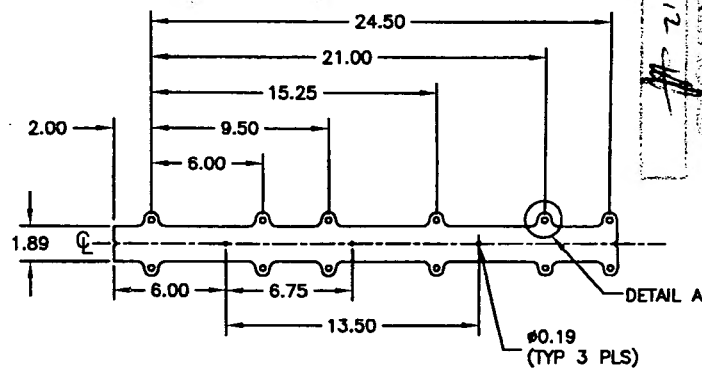
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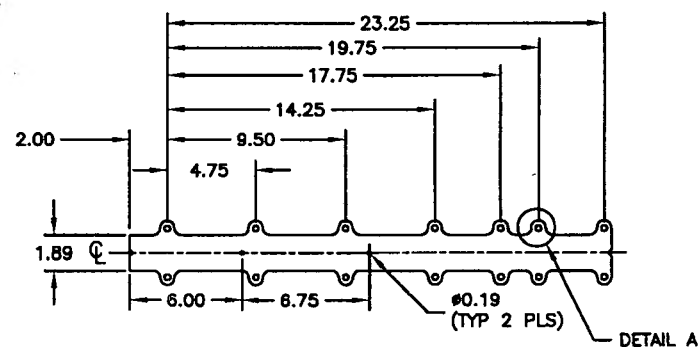
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DATE	06.10.25	TITLE	GASKET	REV. A
				SHEET 4 OF 6
				SCALE 1:10

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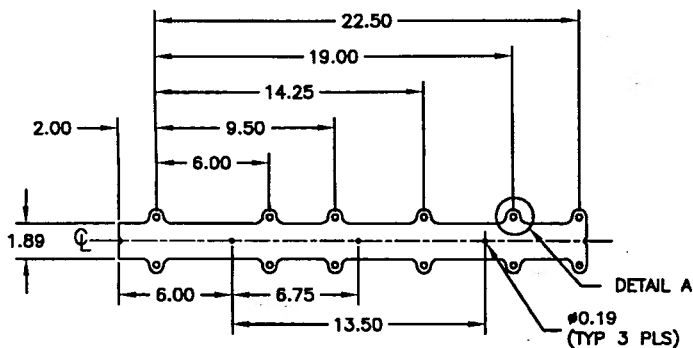
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D3536-33 GASKET



D3536-35 GASKET



D3536-31 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
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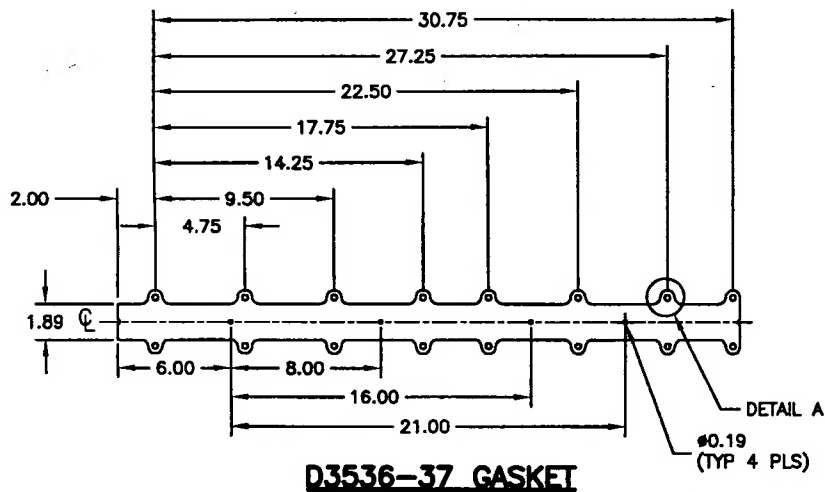
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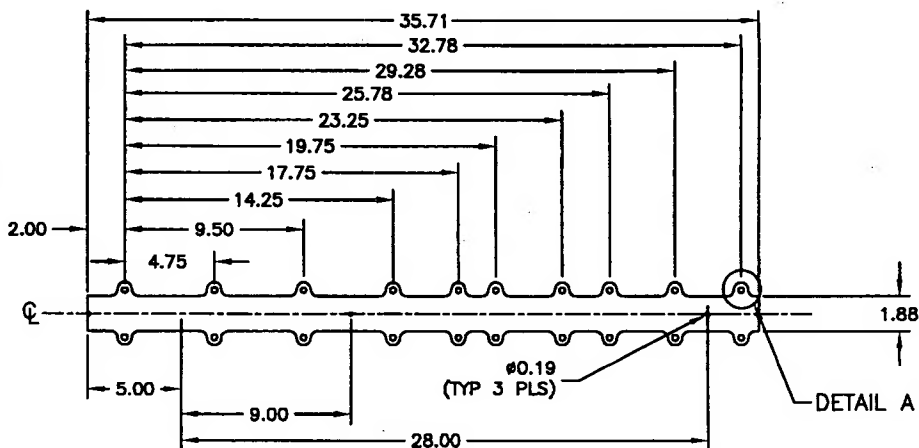


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DATE	06.10.25	TITLE	D3536	REV. A
			GASKET	SHEET 5 OF 6
				SCALE 1:10

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D3536-37 GASKET



D3536-39 GASKET

NOTES

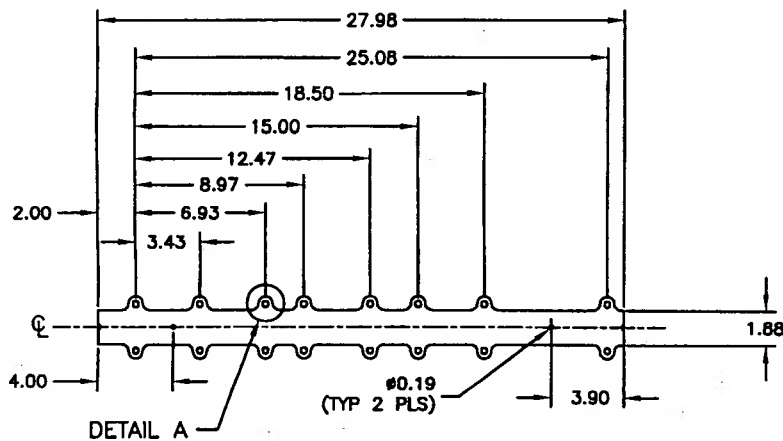
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- 2) FINISH: NONE
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- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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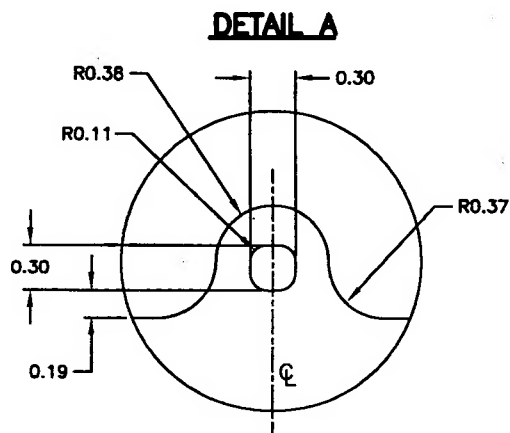
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DATE	06.10.25	DRAWING NO.	D3536	REV. A
		TITLE	GASKET	SHEET 6 OF 6
		SCALE	1:10	

07/12/25



D3536-41 GASKET



NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
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NO 327141

DART AEROSPACE LTD		Work Order: 32141
Description: Gasket		Part Number: D3536-25
Inspection Dwg: D3536 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 1.84	+/- 0.030	1.87	✓		VWV	
B 21.80	+/- 0.030	21.80	✓		VWV	
C 0.19	+/- 0.030	0.21	✓		VWV	
D 0.30x0.30	+/- 0.030	0.32x0.32	✓		VWV	
E						
F						
G						
H						
I						
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by: <i>MM</i>	Audited by: <i>SD</i>	Prototype Approval:	N/A
Date: 01 06 02	Date: 01 06 04	Date:	N/A

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/RF	

[Signature]